

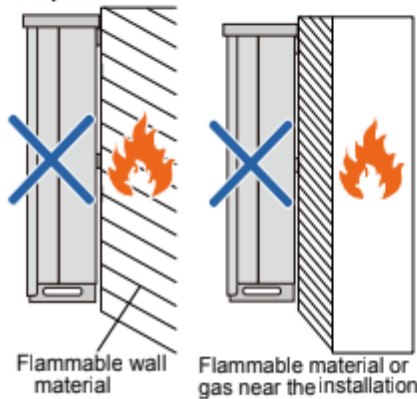
# MONTAGE-INSTRUCTIE

## SUNGROW SG125HV-V112

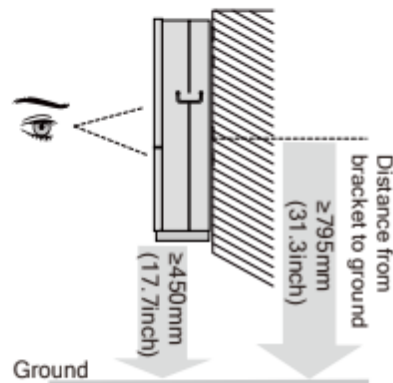
### 2 Mounting Inverter onto Metal Frame

#### 2-1 Installation Site Selection

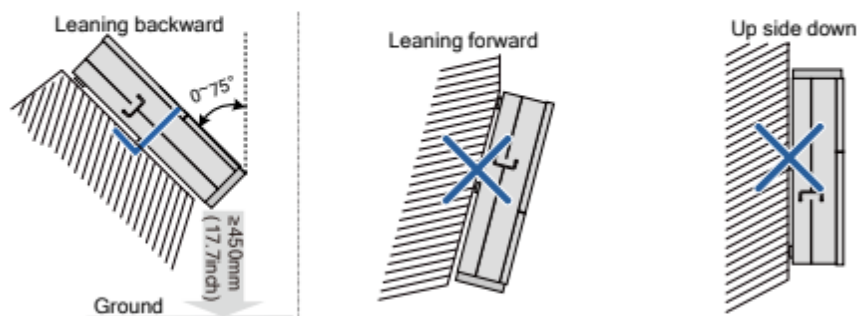
- Requirement for wall materials



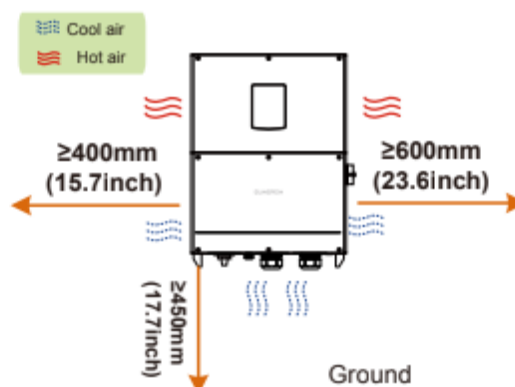
- Requirement for installation height



- Requirement for installation angle



- Requirement for installation space (The fans are maintained on the left side of the inverter, and a larger clearance is required.)



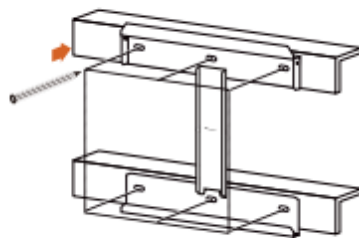
# MONTAGE-INSTRUCTIE

## SUNGROW SG125HV-V112

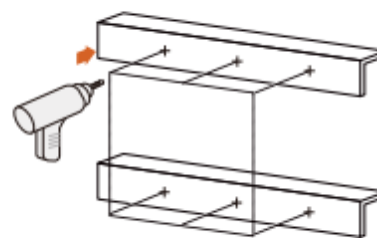
### 2-2 Installation

- Step 1** Remove the bracket and fasteners from the packaging.
- Step 2** Place the bracket on the prepared metal frame and adjust it to proper position and height.
- Step 3** Mark the position for holes, drilling according to the hole positions of the bracket.
- Step 4** Drill holes according to the marks made before. If the shape of the metal frame does not match the bracket, re-drill holes on the bracket according to the metal frame.

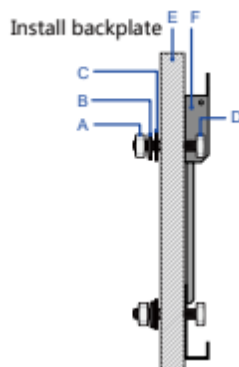
Mark positions



Drill holes



- Step 5** Secure the bracket to the metal frame firmly with the supplied fastener. The torque of the fastened nut is 35 N·m.



No.	Name	Description
A	Hexagon nut	M10
B	Spring washer	-
C	Flat washer	-
D	Screw bolt	M10*45
E	Metal frame	-
F	Bracket	-

- Step 6** Lift the inverter above the bracket and then slide down to make sure they match perfectly.
- Step 7** After putting the inverter on the bracket, secure the inverter to the bracket with two M4×16 screws (tighten the screw with its own nut).

# MONTAGE-INSTRUCTIE

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Hang inverter

